

Research Article

Preparation of a new liquid dosage from Vitamin D₃ by using pospholipid conjugate

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Vitamin D₃ has poor solubility in water, leading to a low dissolution profile, which presents significant biopharmaceutical challenges. To overcome these issues, liposome-conjugation techniques have been researched in recent years. Liposomes can enhance the solubility, stability, and bioavailability of vitamin D₃, improving its therapeutic effectiveness. The study aimed to prepare and evaluate the particles for vitamin D₃ conjugated with phospholipids, focusing on optimizing their formulation, assessing stability, and enhancing bioavailability. Vitamin D₃ conjugated with phospholipids was prepared using the solvent evaporation method in a 1:1 ratio. The conjugation greatly improved the physical properties of the vitamin D₃ in its conjugation and dispersion in a significant way; then the conjugate was characterized by using x-ray diffraction (XRD), fourier transforms infrared spectroscopy (FT-IR), Scanning Electron Microscopy (SEM), optical microscope (Op.M) to confirm the formation of a complex between vitamin D₃ and phospholipids. The polydispersity index and zeta potential of the prepared vitamin D₃-phosphatidylcholine conjugate were measured as 74.96 and -56.93 mV, respectively, confirming its colloidal stability. These values indicated uniform particle size distribution and strong electrostatic repulsion, preventing aggregation. Additionally, the solubility in water was studied and compared with pure vitamin D₃, demonstrating improved solubility characteristics of the conjugate. This work suggests using liposomal formulations of vitamin D₃-phosphatidylcholine conjugates as an alternative to conventional vitamin D₃ tablets. These formulations can potentially enhance drug absorption and bioavailability, allowing for dose reduction and minimizing side effects. Additionally, improved bioavailability may lead to better patient compliance and therapeutic outcomes, offering a more efficient approach to vitamin D₃ supplementation.

Keywords: Conjugated, Liposomes, Phosphatidylcholine, Solubility, Vitamin D₃

INTRODUCION

Vitamin D₃ is scientifically called Colecalciferol molecular with formula C₂₇H₄₄O, molar mass 314.64 g/mol, white needle-like crystals melting point 86.83 °C. They are a group of fat-soluble secosteroids, which contribute to enhancing the absorption of calcium, magnesium, and phosphate in the intestine, as well as many other biological effects in humans. It is used to treat conditions such as rickets and osteomalacia (Bikle, 2014). Several drug delivery systems have emerged, and liposomal drug delivery systems have been considered one of the emerging technologies (Dhiman *et al.*, 2021). Vitamin D₃ deficiency can have serious health consequences, as evidenced by its impact on severity and recovery following infection with COVID-19. Due to its strong hydrophobic nature, the absorption and subsequent distribution of vitamin D₃ in the body relies on the presence of lipids or proteins. An effective oral formulation of vitamin D₃ must facilitate its penetration into the mucosa and subsequent uptake by competent cells. (Aygün *et al.*, 2020).

Isothermal titration calorimetry and computer simulations indicated that the vitamin D₃ molecule could not exit the hydrophobic environment, suggesting that its absorption occurred primarily through the digestion of the carrier (Aygün *et al.*, 2020) and its deficiency can lead to several diseases. Therefore, effective delivery is essential for effective supplementation. Humans can obtain vitamin D₃ from internal and external sources. The intrinsic source requires exposure to ultraviolet radiation, usually from the sun, which carries a risk of skin cancer; hence, it is best taken orally (Gupta *et al.*, 2018). The Japanese patent relates to an aqueous preparation of active vitamin D₃, where the active vitamin D₃ is made water-soluble using a non-ionic surfactant and stabilized with a specific chelating agent such as citric acid and an antioxidant. This preparation provides a stable, orally or parenterally administered preparation of active vitamin D₃ (Bilezikian *et al.*, 2021).

There is a study in which the effectiveness of the PhytoSolve formulation is examined in increasing the solubility of vitamin D₃ and improving polycystic ovary syndrome (PCOS) treatment. The PhytoSolve formula contains a blend of S75 lipids, glycerin, and MCT oil prepared using a sonic probe. The vitamin D₃ loaded in the PhytoSolve formulation was more effective in treating PCOS than in its suspension form (Hakimpour *et al.*, 2023). There is also a study in which nanostructured lipid carriers loaded with vitamin D₃ were prepared. Nanoparticles (NLCs) made from solid fats and oils are a new generation of lipid nanoparticles that demonstrate several advantages compared to traditional lipid nanoparticles utilized in food and beverage fortification and nutrient delivery systems, including liposomes and solid lipid nanoparticles. NLC dispersion loaded with vitamin

D₃ was prepared by thermal homogenization using Precirol and Compritol as solid lipids, Miglyol and Octyloctanoate as liquid lipids along with Tween 80, Tween 20, and Poloxamer 407 as surfactants (Mohammadi *et al.*, 2017).

The effectiveness of vitamin D₃ is diminished in some cases due to its poor water solubility, instability, and low bioavailability. Controlling blood, the primary biological role of vitamin D₃ is to maintain calcium and phosphorus levels within a narrow range, which is essential for proper bone mineralization. Additionally, research suggests that vitamin D₃ plays a constructive involvement in pancreatic function, fetal growth, neurological and immune function. D₃ is provided through the skin after sun exposure and diet at a suggested daily dose of 400-200 IU (Ge *et al.*, 2017) micrograms for an adult. Numerous studies suggest vitamin D₃ deficiency is prevalent in many countries globally. Hydrophobic vitamins, such as D₃, are not soluble in water-based media (Ge *et al.*, 2017). Insufficient vitamin D₃ intake is a worldwide health issue associated with serious diseases, particularly affecting individuals with darker skin pigmentation, those suffering from malnutrition, malabsorption syndromes, obesity and the elderly (Gupta *et al.*, 2018).

The present study aimed to improve the solubility and chemical stability of vitamin D₃ in combination with phosphatidylcholine (VitD₃-PC) and evaluate it in comparison with vitamin D₃.

MATERIALS AND METHODS

The reagents and solvents used were analytical grades and commercially available Sigma-Aldrich, Germany. Phosphatidylcholine from soybeans and pure vitamin D₃ were purchased from Maclin Company, China.

Preparation of vitamin D₃-phosphatidylcholine conjugate

The solvent evaporation method was used to prepare vitamin D₃-phosphatidylcholine conjugate VitD₃-PC. Vitamin D₃ and phosphatidylcholine (PC) were placed in a beaker with a 1:1 80 mg and 163 mg PC molar ratio of and dissolved in 27 ml dichloromethane. The mixture was magnetically stirred for 3 hours at 35 °C. The solvent was eliminated under reduced pressure using a rotary evaporator, and a thin film resulting from vitamin D₃ - PC was formed and then placed in a desiccator (Guo *et al.*, 2014).

Diagnostics vitamin D₃-phosphatidylcholine X-ray diffraction (XRD)

A room temperature, an X-ray diffractometer (XRD-6000 Shimadzu, Japan) was applied for VitD₃ and VitD₃-PC. The X-ray generator operates with a radiation source of copper with a wavelength of 1.5406 Å, a

voltage difference of 40kV, and an electric current of 30mA .

Optical microscope

Optical microscope device type (NIKON ECLIPSE ME600), Japan, was used. The Op.M study gives information about the shape of the particle, the surface properties of the particle and the particle size (average diameter). For Vit D₃-PC, the dried product was used.

Scanning Electron Microscopy (SEM)

The surface characteristic of Vit D₃-PC was observed under SEM.

Fourier transforms infrared spectroscopy (FT-IR)

The pure vitamin D₃, PC and VitD₃-PC were analyzed using FTIR spectrophotometer - ABB/SPECTROLAB MB3000, UK. Samples were compressed withKBr into discs scanned from 4000 to 400 cm⁻¹.

Zeta potential

The polydispersity index, drug and lipid dispersion determination Brookhaven Instruments type of sample liquid was examined for the polydispersity index. The sample from each dispersionseparately was diluted with phosphate buffer saline (PB) pH 7.4, and for the polydispersity index using a dynamic light scattering (DLS) instrument. The zeta potential, which reflects the surface charge of the particles, was measured with the same instrument, employing a cell fitted with two electrodes.

Dissolution

Assays quantification of released vitamin D₃ was performed by Ultraviolet-visible (UV-Vis) spectrophotometry, Shimadzu type UV-Vis spectrophotometer (1650PC) measurements were conducted with the SPECORD 50 single beam spectrophotometer, which features deuterium UV and halogen vis lamps, along with a detector a measuring within the 190-1100nm range. Absorbance values were recorded using samples in a 1 cm quartz cuvette cell.

Solubility

Prepare three saturated of pure VitD₃ and VitD₃-PC in 0.1 N hydrochloric acid (HCl) solution, buffer solution pH of 7 and deionized water were prepared as separate mediums by adding excess amounts of VitD₃ and VitD₃-PC into the volumetric flasks, each containing 25 ml of the respective solution. The flasks were subsequently positioned on a magnetic stirrer for mixing at 25°C for 24 hours, followed by 10 minutes of sonication in a bath sonicator to create the necessary stress conditions and duration for effectively producing a saturated solution. Solubility can be measured through this procedure. The absorption was determined through UV

-visible spectrophotometry at the selected λ_{max} and converted into concentrations using VitD₃ calibration curves.

N-octanol/water Partition coefficient

To determine the oil/water partition coefficient of the prepared Vit.D₃-PC, an excess amount of Vit.D₃-PC to solution was prepared using equal volumes of n-octanol and water, 12.5 ml each, themixture was stirred at 25 °C for 24 hours. Following this, the two layers were carefully separated, and the Vitamin D₃ concentration in each layer was determined using a UV spectrophotometer.

RESULTS AND DISCUSSION

In the present study, Vitamin D₃-phosphatidylcholine conjugates were prepared by the solvent evaporation method, adding phosphatidylcholine to vitamin D₃, and the preparation was done with mixing mole ratios 1:1. The collected data are presented in Tables 1,2 and 3 and Figs. 1,2,3,4,5,6,7.

Characterization of Vitamin D₃-PC Conjugate

The suggested vitamin D₃-phosphatidylcholine structure is shown in Fig. 1.

The conjugation of the drug with phosphatidylcholine (PC) mainly occurs via hydrogen bonding between the hydroxyl (OH) group of vitamin D₃ and the phosphate polar head of PC, occurring in a 1:1 ratio. Vitamin D₃, which contains an active hydrogen atom (-OH), can interact with phospholipid molecules through van der Waals forces or hydrogen bonding (Khan *et al.* , 2013). The pharmaceutical-phospholipid complex can form liposomes and increase drug loading into lipid-based delivery systems (Mukherjee *et al.* , 2009). Drugs are colloidal vesicular dispersion containing lipid-bound drugs that aggregate in one or more layers to form vesicles (Kapoor *et al.* , 2018). Vitamin D₃ was chosen as a model pharmaceutical because it contains OH group in its structure in addition to its poor solubility and bioavailability (Glowka *et al.* , 2019).

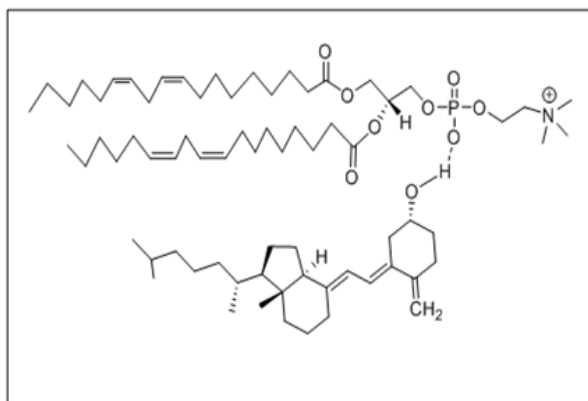


Fig. 1. Structure of vitamin D₃-phosphatidylcholine

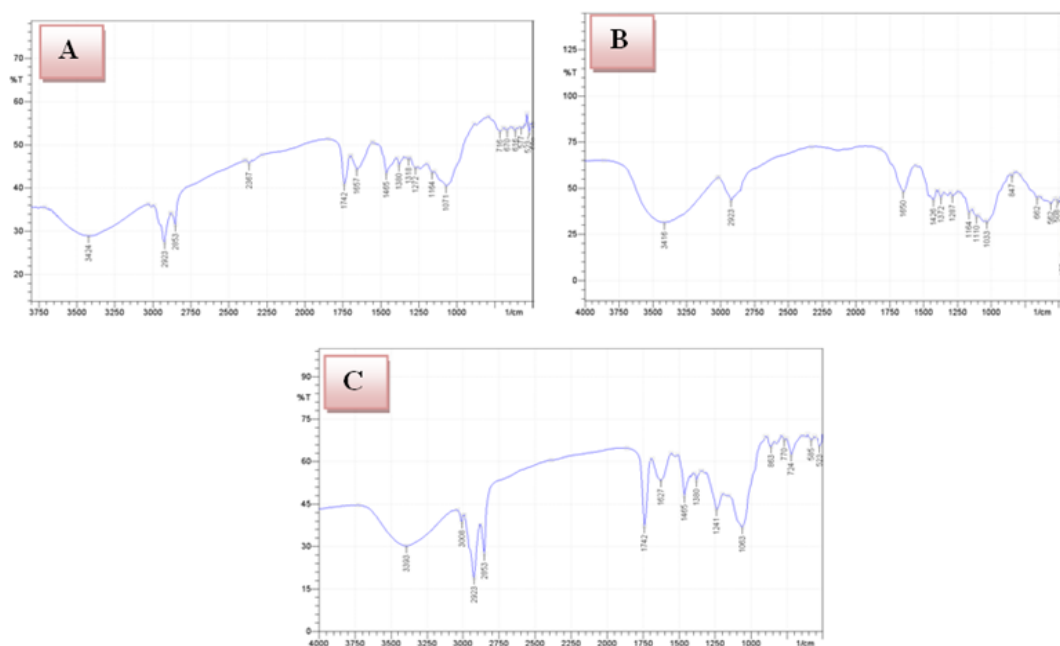


Fig. 2. A-FTIR spectrum of VitD₃-PC, B- FTIR spectrum of VitD₃, C- FTIR spectrum of PC

There were some significant changes in the FT-IR spectra of VitD₃, PC, and VitD₃-PC in Fig.s2,A, 2B, and 2C in the spectrum of VitD₃-PC. The absorption peak of OH extended 3424 cm⁻¹ was a significantly less intense band than the OH absorption peak in VitD₃. The OH bending band at 1426 cm⁻¹ and the C=O stretching band at 1650 cm⁻¹ in VitD₃ were shifted to higher wave numbers, appearing at 1465 cm⁻¹ and 1657 cm⁻¹, respectively. In the VitD₃-PC compound, the PC compound's P=O stretching band at 1241 cm⁻¹ moved and combined with the VitD₃ absorption band at 1287 cm⁻¹ to form a new peak at 1272 cm⁻¹. These findings imply that the polar phosphate portion of PC and the OH group of vitamin D₃ interact.

The surface morphology of Vit.D₃-PC was observed

Table 1. Particle size (average diameter) using optical microscopy

Sample	Radius μm	Diameter μm
VitD ₃	14	28
PC	10	20
VitD ₃ -PC	34	68

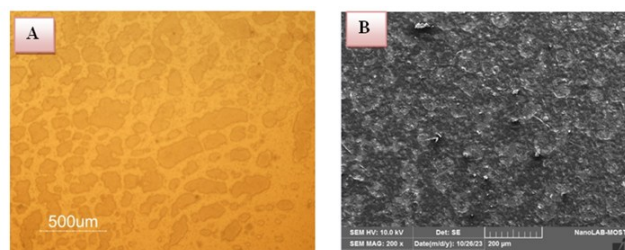


Fig. 3. A-Image of the surface of Vit.D₃-PC using optical microscopy morphology, B-Image of the surface morphology of Vit.D₃-PC using Scanning Electron Microscopy (SEM)

using an Optical microscope and Scanning Electron Microscopy (SEM). The image showed the surface morphology of VitD₃-PC in Fig.s 3A and 3B, which also shows the size distribution of liposomes containing vitamin D₃.

The surface morphology of VitD₃-PC showed a lack of crystals and the appearance of the drug that formed a complex with PC, which hides the crystallization of the drug and causes multiple changes (Mukherjee *et al.*, 2009).

Scanning Electron Microscopy (SEM)

The surface morphology of Vit.D₃-PC was observed using an optical microscope and Scanning Electron Microscopy (SEM). The image shows the surface morphology of VitD₃-PC in Fig. 5 and Fig. 6. The surface morphology of VitD₃-PC showed a lack of crystals and the appearance of the drug that formed a complex with PC, which hides the crystallization of the drug and causes multiple changes (Mukherjee *et al.*, 2009). Fig. 5 also shows the size distribution of liposomes containing vitamin D₃.

Optical microscopic characterization

The shape of the particles was studied by optical microscopy, and then the particle size (average diameter) was calculated because the particle size is very important because it affects the solubility, stability, drug

Table 2. Zeta potential and Mobility for VitD₃ and VitD₃-PC

sample	Zeta Potential (mV)	Mobility ($\mu\text{s}/(\text{V}/\text{cm})$)
VitD ₃	74.96	5.16
PC- VitD ₃	56.93-	3.92-

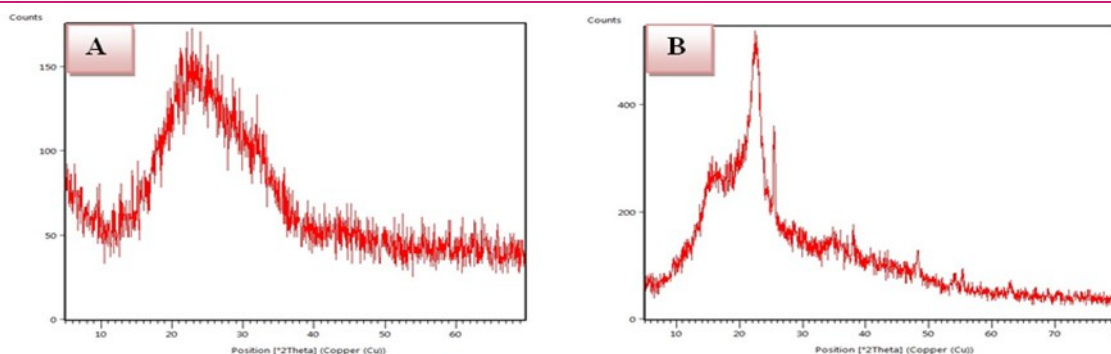


Fig. 4. Showing: A-XRD of VitD₃; B-XRD of VitD₃-PC

release rate and the effectiveness of VitD₃-PC to deliver the targeted drug. An increase in the average particle size and size distribution was observed for VitD₃-PC formulations. Fitting the experimental data shows that the average liposome size of 68 micrometers was determined based on measurements for each sample. The results showed a difference in the average size of VitD₃ and between VitD₃-PC and PC. This can be explained by the fact that the conjugation between VitD₃ and phospholipids leads to particles with a larger molecular weight. Therefore, greater liposome volume is generated when paired in compared to pure VitD₃ and PC (Beg *et al.*., 2016).

Fig. 4A shows X-ray diffraction of the crystalline nature of VitD₃, while Fig. 4B for the compound VitD₃-PC shows a lack of crystalline appearance of the drug that formed a complex with PC that hides the crystalline of the drug.

The polydispersity, the index (PDI), zeta potential and surface dispersion of pure and liposomal pharmaceutical vitamin D₃ were used. The results in Table 2 show that the mobility value is 5.16 and -3.92 (μs)/(V/cm) for vitamin D₃ and VitD₃-PC particle distribution, accordingly, both compounds have uniform dispersions, but the VitD₃-PC dispersion gives a bell-shaped peak, indicating better uniform distribution.

The zeta potential of the drugs and the liposomes was 74.96 and 56.93 mV, respectively. This variation could be attributed to the differing molecular structures of the drug and the liposomes. The negative charge primarily arises from phosphatidylcholine, resulting in a negative surface charge for the particles. This helps reduce particle aggregation and thus results instable dispersion (Danaei *et al.*., 2018).

Figs 5 and 6 indicate the zeta potential and give information about the electric charge on the particle surface, indicating the stability of VitD₃-PC. For better stability, zeta voltage checking is required.

Techniques are fast and relatively inexpensive, so using spectrophotometry is a good option. Absorbance readings were obtained using samples in a quartz cell. The following procedures were performed in the tests: choosing the wavelength at which vitamin D₃ provided

the highest absorption, which is 280 nm, preparing a standard solution of vitamin D₃ in absolute ethyl alcohol and a calibration curve for vitamin D₃ as shown in Fig. 7, using serial dilutions in the linear range from 0 to 1000.μg.mL⁻¹, vitamin D₃ concentration as a function of absorbance (Asmaa *et al.*., 2023).

Solubility study

A solubility assessment was conducted for VitD₃-PC, comparing its performance with pure VitD₃ across various solvents. These included 0.1 N HCl solution at pH 1.2, phosphate-buffered solutions at pH 7 and 7.4, as well as deionized water, as summarized in Table 3. Results indicated that VitD₃-PC exhibited significantly higher solubility ($p < 0.05$) in all tested media. In particular, its solubility was approximately 10 times greater than that of VitD₃ in 0.1 N HCl solution with a pH of 1.2, exhibits solubility approximately five times greater than that of PB solutions at pH 7 and 7.4 and in deionized water. This significant increase in solubility is attributed to the amorphous structure of the polar head of PC, which further contributes to the drug's enhanced solubility. These differences in dissolution can be attributed to the dispersion of the vesicular structure, where the PC polar head groups are essential for reducing surface tension, resulting in a fast and improved dissolution rate compared to the pure drug. (Semalty *et al.*., 2014). In addition, VitD₃ conjugation with phosphatidylcholine (PC) resulted in an amorphous form of the drug, which significantly improved its dissolution ($p < 0.05$) (Qin *et al.*., 2018).

In the study of n-Octanol/Water partition coefficient, the approach is only applicable to active compounds that are moderately hydrophobic ($\log P < 5$). The amount of hydrophobic compounds is usually quantified by the log octanol/water partition coefficient; compounds cannot

Table 3. Solubility examined in various solvents

Solvent	Con. VitD ₃ μg /mL	Con. VitD ₃ -PC μg /mL
HCl 0.1N	140	710
Buffer pH 7.4	200	1350
Deionized water	410	1200

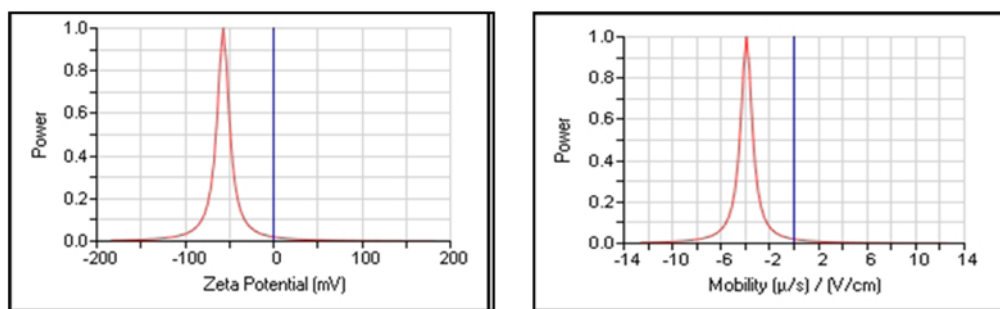


Fig. 5. Showing Zeta potential and mobility for vitamin D₃ set the zeta potential

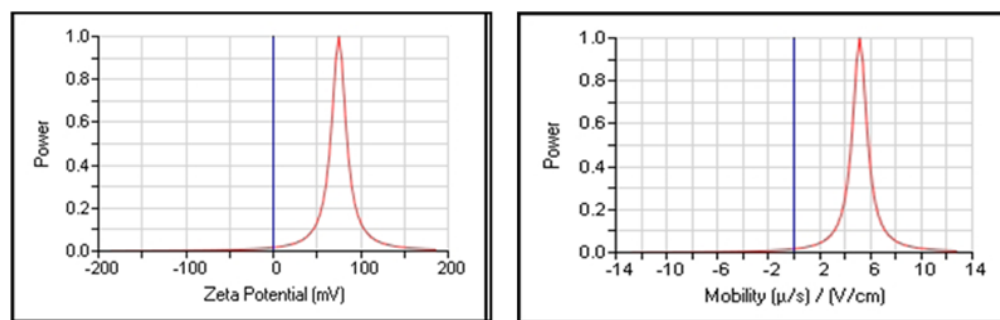


Fig. 6. Showing Zeta potential and mobility for vitamin D₃

targeted delivery. This study demonstrated that the main binding site for phosphatidylcholine is a phosphorylated group that combines with a model drug containing one hydroxyl group (VitD₃) in a 1:1 ratio. Such a complex leads to the transfer of VitD₃ from the crystalline form to the amorphous form, significantly improving its solubility and partition coefficient. The prepared VitD₃-PC liposomes showed higher dissolution than pure VitD₃ with a much more rigid morphology.

The drug dispersion also gave higher drug release at pH 7.4, different from the marketed VitD₃, which can be a good alternative for enhancing drug bioavailability, lowering the dose, and improving patient compliance. Incorporation of lipophilic and hydrophilic drugs offers several advantages, including the absence of carrier-induced biotoxicity, avoiding the use of organic solvents, enabling controlled drug release and targeted delivery, enhancing drug stability, and posing no challenges for large-scale manufacturing. The VitD₃-PC dispersion showed a higher solubility level than pure VitD₃ due to the crystal structure of the drug form of VitD₃.

Highly hydrophobic vehicles cannot enter the body's internal cells without assistance. This is well illustrated by cholesterol absorption and biodistribution, which requires transporters above log P > 7 with complex molecules in the structure of lipoproteins, specific receptors, and intricate cell-level redistribution systems. Vitamin D₃ is a hydrophobic molecule on which numerous immunological and metabolic functions depend (Guo et al., 2014). A study of the oil/water partition coefficient (Co/Cw) was utilized as an indicator of fat content in the study conducted on the prepared VitD₃-PC. As illus-

trated in Table 3, VitD₃-PC scored a significantly higher ($p < 0.05$) log Co/Cw value (log P) than VitD₃ alone. This enhancement in the lipophilic complex is likely due to the hydrophilic groups encapsulating vitamin D₃ through the conjugation between VitD₃ and PC. (Lavelliet al., 2021).

An aqueous preparation of vitamin D₃ was prepared; vitamin D₃ was made water-soluble using phosphatidylcholine. This preparation provides a stable preparation that can be administered orally or parenterally for vitamin D₃.

Conclusion

Liposomes have been widely used over the past decade in biomedicine for their potential as targeted delivery systems. This study demonstrated that the main binding site for phosphatidylcholine is a phosphorous group that combines with VitD₃, containing one hydrox-

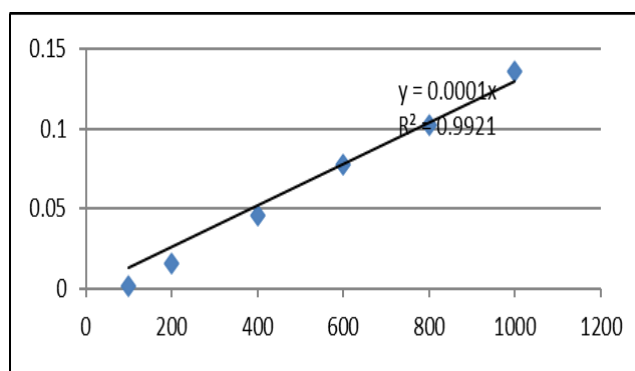


Fig. 7. Calibration curve for vitamin D₃ determination Spectrophotometric

yl group in a 1:1 ratio. Such a complex leads to the transfer of VitD₃ from the crystalline form to the amorphous form, significantly improving its solubility and partition coefficient. The VitD₃-PC liposomes prepared showed higher dissolution than pure VitD₃ with a much more rigid morphology. The VitD₃-PC dispersion also gave higher VitD₃-PC release at pH 7.4, which is different from the marketed VitD₃, which can be a good alternative for enhancing drug bioavailability, lowering the dose, and improving patient compliance. Incorporation of lipophilic and hydrophilic drugs offers several advantages, including the absence of carrier biotoxicity, the elimination of the need for organic solvents, the potential for controlled drug release and targeted delivery, improved drug stability, and the feasibility of large-scale production without significant challenges.

Conflict of interest

The authors declare that they have no conflict of interest.

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